

This listing of claims is the claims in the present application.

Listing of Claims:

Claim 1. (currently amended) The bearing structure of a motor, comprising:

a casing of the motor;

a pocket formed on the casing;

an oil retaining bearing that supports a shaft of the motor and

is inserted in the pocket of the casing; and

a bearing holder that is welded on the casing which surrounds

the pocket, thereby preventing said oil retaining bearing

from coming out of said pocket; and

wherein a thrust washer is provided around the shaft to contact

the oil retaining bearing rotatably, said oil retaining

bearing being spaced from a commutator of the motor by a

collar surrounding the shaft to form a clearance between

the thrust washer and said collar, said clearance being

play in a thrust direction of said shaft.

Claim 2. (original) The bearing structure as claimed in claim 1 wherein the bearing holder comprises a boss and an outer brim which is welded on the casing which surrounds the pocket.

Claim 3. (cancelled)

Claim 4. (Withdrawn) The bearing structure as claimed in claim 1 wherein an engagement claw projecting from the bearing holder is engaged in an engagement groove or a blind bore of the oil

retaining bearing thereby preventing rotation of said oil retaining bearing together with the shaft.

Claim 5. (New) The bearing structure of a motor, comprising:  
a casing of the motor;

a pocket formed on the casing;

an oil retaining bearing that supports a shaft of the motor and

is inserted in the pocket of the casing; and

a bearing holder that is welded on the casing which surrounds

the pocket, thereby preventing said oil retaining bearing

from coming out of said pocket; and

wherein an engagement claw projecting from the bearing holder is

engaged in an engagement groove or a blind bore of the oil

retaining bearing thereby preventing rotation of said oil

retaining bearing together with the shaft.

Claim 6. (New) The bearing structure as claimed in claim 5  
wherein the bearing holder comprises a boss and an outer brim  
which is welded on the casing which surrounds the pocket.